

Company Resume

INDEX

1. *COMPANY BACKGROUND AND SCOPE OF ACTIVITIES*
2. *PREVIOUS CONTRACTS CARRIED OUT*
3. *APPROVED CONTRACTORS LIST*
4. *WORKS ACCOMMODATION & STAFF*
5. *SITE PLAN OF KE WORKS*
6. *PLANT LIST*
7. *COMPANY SAFETY POLICY*
8. *COMPANY QUALITY ASSURANCE POLICY*
9. *LETTERS OF REFERENCE*
10. *C.O.S.H.H.*



1. COMPANY BACKGROUND AND SCOPE OF ACTIVITIES

KINGDOM ENGINEERING (FIFE) LIMITED was formed in April 1978 as a steel fabrication and site welding/installation Company.

Situated at Glenfield Industrial Estate, Cowdenbeath, 3 miles from the M90 motorway, Kingdom Engineering are well placed to serve the Industrial needs of Central Scotland.

The main activities of the Company are the design/fabrication and installation of a wide variety of carbon steel and stainless steel fabrications to the older traditional industries as well as the oil related/petrochemical industries.

In the present climate it is the Company's Policy to remain flexible and not to specialise in one type of fabrication eg. (structural), but to offer a wide range of fabrication services which include pipework, platework, rolled platework and structural sections.

The Company can design and produce fabrication drawings to clients specifications, and can also draw up and test welding procedures through Lloyds.



2. PREVIOUS CONTRACTS CARRIED OUT

Sub-contractors to TARMAC NATIONAL CONSTRUCTION LTD and sub-contractors at their Syncrolift project at HM Dockyard, Rosyth. Site welding/erection and supplying of structural steel-work/support steelwork. Value £200,000

Contact: Mr D Norman, Head Buyer, Loc. Wolverhampton, Tel. 01902 22431

FOSTER WHEELER ENERGY LTD

Supply of Supervision and skilled labour, to carry out pre-commissioning at F.E.P. Mossmorran. Value: £901,552

Contact: Mr G Cooper, Site Manager, Loc. Grangemouth, Tel. 01324 474687

KESTREL SUBSEA SYSTEMS LTD

Site Welding of Flow Line Bundles for offshore - Wick, Value £390,520

Contact: Mr D Miller, Construction Manager, Loc. Wick Tel. 01955 83355

EXXON CHEMICAL OLEFINS

Supply of supervision and skilled labour. To carry out Mechanical Maintenance at F.E.P. Mossmorran. Value £1,783,103

Contact: Mr E Boyer, Site Manager, FEP Mossmorran, Tel. 01592 737000

W.A. FAIRHURST & PARTNERS LTD

Forth Road Bridge, provision of crossovers, consisting of fabrication and installation of approximately 160 tonnes of steelwork which forms the support structure and open mesh decking for 4 crossovers which allow traffic to transfer from one carriageway to another on the bridge which in turn allows complete sections of either North or South Bound carriages to be closed for re-surfacing and maintenance work. Value £279,439

Contact: Mr A. S. Andrew, General Manager, Forth Rd Bridge Joint Board, Tel: 0131 319 1699



CLEVELAND BRIDGE ENGINEERING LTD

Fabrication and installation of Climbing Gantry and Road Canopy for Forth Road Bridge. Approximately 120 tonnes of Steelwork. Value £161,197

BOLAND CONTRACTS LTD

Chesser House Development, fabrication and erection of 110 tonnes of roof steelwork. Value £156,600

Contact: Mr Fleming, Construction Director, Tel. 0131 556 7535

KESTREL SUBSEA SYSTEMS LTD

Fabrication of 140 no. Pipeline Spacers for Osprey Project (Shell Subsea Pipeline). Value: £94,293

Contact: Mr J. Horne, Buyer (Rockwater Aberdeen) Tel. (01224) 722877

MINISTRY OF DEFENCE

Fabrication of 8 No 1.65m diam long and 3 No 2.82m diam x 5.180m long Admiralty Mooring Buoys. Value: £61,596

Contact: Director of Contracts, (Nuclear + Stores) Tel. (01225) 67045

FOSTER WHEELER ENERGY LTD

Rigidex Site, c/o B.P.C.L., Grangemouth. Structural Steelwork, phases 1 & 2 Extension to Existing Piperack, Structural modifications - Approx 120 Tonnes Steelwork (Both Phases). Value £710,000

Contact: M J Beaumont, Project Resident Site Manager now based in Head Office, Reading. Tel. 01734 585 211

JOHN BROWN ENGINEERING LTD

Fabrication/Delivery of various Pipe Supports to Faslane/Coulport. Value. £87,000

Contact: Mr J. Morrison, Assistant Project Manager. Tel. 041 952 2030.



EXXON CHEMICAL OLEFINS INC

Emergency fabrication of 1 No. 48" Elbow for FEP Plant, Mossmorran Value: £21,709

Contact: Mr D.G. Blake, Plant Manager. Tel. 0383 515 253

BALFOUR BEATTY CONSTRUCTION LTD

C/O Kvaerner Govan. Fabrication of Steelwork for a Slip-Way, Approx 300 Tonnes for Kvaerner Govan Shipyard, Glasgow. Value: £378,000

IIAKA (UK) LTD, BURNTISLAND

Fabrication of Jack-Up Rig c/w 4 in no. support legs for underwater blasting of rock. Also Fabrication of two carbon steel Deck Houses. Approx 150 Tonnes of Steelwork Value £254,614

BABCOCK THORN LTD

Core-Load House for vanguard class submarines. Detail, fabricate and erect approximately 30 tonnes of Structural Steelwork for the above. Value: £76,233

Contact: J. Isherwood, Commercial Dpt. Dockyard, (0383) 412131.

MINISTRY OF DEFENCE, ROSYTH

Strengthening of 'F' Caisson (including fabrication and erection of steelwork). Value £57,830

LILLEY CONSTRUCTION (SCOTLAND) LTD, Braefoot Bay Terminal

Fabrication and installation of Tubular Pile/Fender Frame Arrangement. All welding tested 100% ultrasonic/MPI. The full assembly (total weight 60 tonnes) was installed in one lift by use of a crane barge and completed within the two day shipping window we were given. Value: £98,000

BP OIL LTD

North Refinery Turnaround FCCU Shutdown. Pre-fabrication and site installation of pipe spools in carbon steel & 5% CR. 1/2% Moly Installation and final alignment of 8 pump sets - From Free issue Material. Value: £400,000



BIRWELCO LTD

No 7 Furnace, Exxon Chemicals FEP Mossmorran. Fabrication of 88 tonnes of under floor ductwork, platform steelwork and burner pipework for new furnace. Value: £270,000

BIRWELCO LTD

No 7 Furnace, Exxon Chemicals FEP Mossmorran - Fabrication of Process Pipework in carbon steel, 304H stainless steel and 11/4% CR. 1/2% Moly. All Free-Issue material. Diam Range 3" NB to 36" Diameter, thickness up to 28.6mm. Value: £90,000

AMEC DALMENY CONTRACTORS

Modularised Control Room Steelwork. This work involved the fabrication of 4 in no. PAU's, each unit measuring 11m long x 4m high and 6m wide. These PAU's were then transported to Leith Docks and joined by welding to form a final modular assembly with overall dimensions for offshore installation of 18m long x 7.5m wide x 11m high. Final assembled weight - 78 tonnes. Value: £180,000

AMEC DALMENY CONTRACTORS

Hound Point Berth steelwork. Consisting of Runway beam Gantry, Foam Monitoring Tower, Workshop Building Speed of Approach Display Tower and various other structures. Total weight approx. 120 tonnes. Value: £163,000

AMEC DALMENY CONTRACTORS (NETHERLEY & BALBEGGIE)

Fabrication and site installation of 2 no. Temporary Manifolds Skid Frames. Overall dimensions 23.65m x 9.75m. Each weighing 20 tonnes. Contact: Mr A. Greene Value: £99,179

MINISTRY OF DEFENCE - CSB FASLANE

Fabricate, testing and delivery of 3 No. Trident Submarine Access Brows and fittings strictly in accordance with MOD (N) specification. Value: £64,076



BABCOCK THORN LTD, ROSYTH

Upgrading Caisson Roadway Deck for 'C' Caisson. This work entailed the removal from Rosyth Dockyard and refurbishment at KE works of a steel roadway deck weighing approx. 45 tonnes. Overall dimensions - 30M x 5M x 1M Value: £90,000

HAKA (UK) LTD

Removing the bottom hull section of a 300 tonne Hopper Barge, fabricating new section and fitting in dry dock Value: £99,000

CONSAFE (BURNTISLAND) LTD

Fabrication of Chevron Alba Seafasteners from free-issue material. Total of approximately 19 tonnes, carried out in 1 week. Value: £26,485.00

Contact: Mr T. Meldrum, Project Manager Consafe (Burntisland) Ltd,
Tel: (01592) 874477

CONSAFE (BURNTISLAND) LTD

Fabrication of swedged bulkhead deck panels in 8mm, 6mm and 5mm plate c/w angle stiffening, into Pre-assembled units for RFA Sir Bedivere. Also fabrication of Main Mast Structure Approx 300 Tonnes.

Contact: Mr Alan Lee, Contracts Engineer, Consafe (Burntisland) Ltd,
Tel (01592) 874477

BABCOCK ROSYTH DEFENCE LTD

Removal of existing, and fabrication and installation of shell plating, bulkhead panels, machinery seatings and other steelwork structures for RFA Sir Bedivere. Approximately 200 tonnes.

Contact: Mr Campbell, Contracts Manager (Sir Bedivere) Tel: (01383) 412131



BRIGGS MARINE LTD

Fabrication of new riveted steel jetty structure for Blackness castle End client - Historic Scotland.

Contact: Mr Alan Thomson, Briggs Marine Burtisland, Tel: (01592) 872939

Tel: (00353) 12301843

CONSAFE ENGINEERING (UK) LTD

Cutting, swedging and welding of bulkhead panels for accommodation module (Bluewater Project) - 120 Tonnes.

Contact: Mr Allan McArthur, Chief Draughtsman, Consafe Engineering (UK) Ltd, Tel: (01224) 406685

ATLANTIC PROJECTS CO LTD

Shop fabrication and site installation of approx. 30 tonnes of Access Platform steelwork for Westfield Development Plant, Fife. Value: £40,000

Contact: Mr Frank Kenny, Atlantic Projects Head Office, Dublin

Tel: 00353 1230 1843

STONE & WEBSTER ENGINEERING

To carry out site mechanical commissioning services and snagging at Westfield Development Plant. Value: £34,000.00

Contact: Mr Colin Webb, Project Manager

Tel: 01908 602383

DEW CONSTRUCTION LTD

Refurbishment of Railway Footbridges at Cowenbeath & Cardenden Stations
This job involved the dismantling and removal by crane of 2 footbridges (weighing approx. 6.5 tonnes each) for extensive structural refurbishment involving riveting, welding & painting. Value: £90,000.00

Contact: Mr G. Gibson

Tel: 0131 343 6555



3. APPROVED CONTRACTORS LIST

APPROVED CONTRACTORS LIST - PUBLIC BODIES

- a. Ministry of Defence
- b. Property Services Agency (Dept. of Environment)
- c. South of Scotland Electricity Board
- d. National Coal Board (Now British Coal)
- e. British Steel Corporation
- f. British Rail
- g. Railtrack Plc – (approved for:- Track Welding, Structural Steelwork-
Contractors/Fabricators and Buildings-fabricated Metalwork
(staircases and ballustrading, Structural Steelwork Specialists)
- h Fife Regional Council
- i British Gas
- j Scottish Gas



Procurement Executive, Ministry of Defence

CB/Admin/3B1
St Georges Court 14 New Oxford Street London WC1A 1EJ
Telex 22241 Telephone Direct line 01-632 5781
Switchboard 01-632 3333

Enquiries to Miss J.S.Gough

For the Attention of the Managing Director
Kingdom Engineering Agency (Fife) Ltd
Unit 1 & 2
Glenfield Industrial Estate
Cowdenbeath

Your reference

Our reference KB/KI/110

Date

24 JUL 1981

REGISTRATION NUMBER 1A8KO2

Dear Sirs

With reference to your application to be invited to tender for Ministry of Defence contracts, I am pleased to advise you that your name has now been added to the Department's lists as eligible to tender for:-

Pipework Fabrication and Installation.

2. This registration is subject to your continued eligibility, as determined by the Ministry, to undertake defence work and is subject to review at any time. It is a condition of registration that you inform this office of any changes that occur in the name or address, partners or directors of your firm. Please note that you may not be invited to tender upon every occasion and may be excluded from further invitations if you fail to supply satisfactory products or to submit reasonable responses to three consecutive tender invitations.

3. It is a further condition of registration and continued eligibility that you should, in the execution of any contract awarded by this Ministry or any other Department of Her Majesty's Government, observe and fulfil the obligations upon contractors specified in the Fair Wages Resolution passed by the House of Commons on the 14 October 1946. A copy of this Resolution is enclosed. Please sign and return the undertaking printed thereon.

Yours faithfully,



Department of the Environment

Contractor Management Information System

[Scotland]

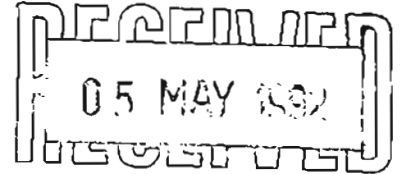
28 Thistle Street
EDINBURGH EH2 1EN
Fax: 031 225 7006
GTN Code: 7179
Telephone: 031 226 7800 Ext 269

PRIVATE & CONFIDENTIAL

Mr. T.J. Minogue,
Kingdom Engineering Agency
(Fife) Ltd.,
Glenfield Industrial Estate,
Cowdenbeath, KY4 9HT

Our Ref: SWCON K4493

1st May, 1992



Dear Sir,

CENTRAL GOVERNMENT APPROVED LIST OF WORKS CONTRACTORS

As a result of our review of your Company, I am pleased to inform you that your Company has been approved for:

- a. Structural Steelwork within a financial limit of £300,000

The financial limit is the approximate highest value of any single contract for which your Company may be invited to tender. Your Company may, of course, have more than one contract at the financial limit at any one time. Where an estimated annual value [EAV] is given for a term contract you may be considered for up to three times your single financial limit for that service.

The Approved List is a UK-wide List to which all our regions have access and there is no need to apply to other regions for inclusion on their lists. I enclose a print of the basic information held on the database for your Company.

Please note that admission to the List does not guarantee a share of Government contracts and a change of circumstances could result in a reduction of the financial limit.

All contracts entered into by Government Departments are subject to the Prevention of Corruption Acts 1889 to 1916 and contractors should be aware of their provisions. In essence the Acts make it a criminal offence to give or offer inducement to a civil servant with the intention of influencing him in the discharge of his duties. A contractor or anyone employed by him or acting on his behalf should take care in their dealings with Civil Servants as offences could lead to loss of a contract, loss of future opportunities and prosecution under the Acts.

If you plan to introduce your company and the services you can offer to Government Departments you should feel free to inform them that you are included on the Approved List to carry out the services listed in the first paragraph of this letter. Names and addresses of contact points in Government Departments are attached for your assistance.

It is our policy to undertake a full review of each company on a 2 year basis.

Yours faithfully

C. Pendreich

C. Pendreich
ENC/CW

SOUTH OF SCOTLAND ELECTRICITY BOARD

CATHCART HOUSE,
INVERLAIR AVENUE,
GLASGOW, G44 4BE.

Telephone: 041 637 7177
Extension
Telex: 777703

or Ref: CONT/4/6/3/1777

*James Cunningham
27 James (St) Ltd
120 James Street
Glasgow*

Dear Sirs,

BOARD'S APPROVED LIST OF CONTRACTORS

I refer to your letter of 24/10/77 applying for inclusion on the above list and am pleased to inform you that your application is successful.

Subject to your production to me of evidence of your Income Tax status, in the terms of the Finance Act (No. 2) 1975, you will therefore be considered for tendering for your class of work as and when the need arises.

Yours faithfully,

J. G. ...
for Assistant Chief Contracts Officer

National Coal Board
Coal House, Doncaster
Telephone: Doncaster 66611 Ext. 36529
Telegrams: Coalboard Doncaster
Telex: 882161 (CB HOB G)
'Station Code' DON

Purchasing Branch 2 Inspection Service

PIQ 48

Our ref

Your ref December 1985

Kingdom Engineering Agency (Fife) Ltd
Unit 1 & 2,
Glenfield Industrial Estate,
Cowdenbeath,
Fife
WV15 5BJ

Dear Sir,

REGISTER OF QUALITY ASSESSED UNITED KINGDOM COMPANIES

The Department of Trade and Industry is preparing the third edition of the Register of Quality Assessed United Kingdom Companies. Once again the National Coal Board together with other main assessment organisations have been invited to submit lists of those companies whose quality systems have been assessed and found to satisfy the requirements of BS 5750 or a similar standard.

Our records show that your Company has been assessed by an NCB Regional Inspector and with your permission we intend to include the following entry in the list we submit to the Department of Trade and Industry.

Company Name and Address : Kingdom Engineering Agency (Fife) Ltd
Unit 1 & 2,
Glenfield Industrial Estate,
Cowdenbeath,
Fife
WV15 5BJ

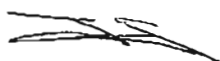
Assessment Standard : IS/QAR
Date of Assessment : March 1983
Product Area Assessed : General fabrications.

Would you:

- a) Indicate your permission or otherwise to include the details in the Register,
- b) Advise me of any errors or omissions in the entry.

As the NCB list has to be with HMSO by 25th January, 1986, it is essential I receive a reply from you before 17th January, 1986. If a reply is not received by that date I shall assume you do not wish the details of your assessment to be included in this edition of the Register.

Yours faithfully,



G. ILLISLEY,
Chief Inspector.

**British Steel Corporation
Lanarkshire Works**

PO Box 12, Flemington, Motherwell ML1 1SL
Telephone Motherwell 07531 Telex 77659

0698 66211 ✓



24 OCTOBER 1979

OUR REF JMcF/GP/HC

KINGDOM ENGINEERING AGENCY (FIFE) LTD
UNITS 1 & 2
GLENFIELD INDUSTRIAL ESTATE
COWDENBEATH

Dear Sirs

Thank you for your letter of 15 October 1979 addressed for the attention of our Mr J McFarlane on which you express an interest in undertaking Welded Steel Fabrications and Site Welding/installation.

Any such work has to be undertaken in accordance with our CC3 conditions (copy attached) and your confirmation that you are able to comply with same will then allow you to be placed on our tender list.

Yours faithfully,

G PIRRIT
BUYER - SERVICES AND HIRES

Enc

A310CGPL01/2

**British Steel Corporation
Lanarkshire Works**

PO Box 12, Flemington, Motherwell ML1 1SL
Telephone Motherwell 07531 Telex 77659

0698 66211 ✓



24 OCTOBER 1979

OUR REF JMcF/GP/HC

KINGDOM ENGINEERING AGENCY (FIFE) LTD
UNITS 1 & 2
GLENFIELD INDUSTRIAL ESTATE
COWDENBEATH

Dear Sirs

Thank you for your letter of 15 October 1979 addressed for the attention of our Mr J McFarlane on which you express an interest in undertaking Welded Steel Fabrications and Site Welding/installation.

Any such work has to be undertaken in accordance with our CC3 conditions (copy attached) and your confirmation that you are able to comply with same will then allow you to be placed on our tender list.

Yours faithfully,

G PIRRIT
BUYER - SERVICES AND HIRES

Enc

A310CGPL01/2

Buchanan House
58 Port Dundas Road
Glasgow C4
041-332 9811 Ext 3011 3100

Chief Civil Engineer

Kingdon Engineering Agency
(Pte) Ltd
Units 1-2
Glenfield Industrial Estate
Cadderbeath

v/r
o/r W/C1297/24

10/6/80

Dear Sirs

LIST OF APPROVED CONTRACTORS

Further to previous correspondence I am pleased to inform you that as from 10/6/80 your Company has been placed on the above list.

Yours faithfully



for G B CRAIG



Link-up

The Link-up Qualification Scheme

Kingdom Engineering (Fife) Ltd

Meet the criteria for provision of

Track Welding Contractors - General

To the UK Rail Industry

Link-up Supply Chain Services Ltd

Railtrack Plc

Expiry Date 15 October 1999

Certificate no. 58448



Link-up

The Link-up

Kingdom Engineering (Fife) Ltd

Meet the criteria for provision of

Structural Steelwork - Contractors/Fabricators

To the UK Rail Industry

Link-up Supply Chain Services Ltd

Railtrack PLC

Expiry Date 15 October 1999

Certificate no. 58447

14794|510401



Link-up

The Link-up Qualification Scheme

Kingdom Engineering (Fife) Ltd

Meet the criteria for provision of

Structural Steelwork - Specialists

To the UK Rail Industry

Link-up Supply Chain Services Ltd

Railtrack Plc

Expiry Date 15 October 1999

Certificate no. 62729

14794510402



FIFE REGIONAL COUNCIL

DEPARTMENT OF ARCHITECTURAL SERVICES
FIFE HOUSE, NORTH STREET
GLENROTHES KY7 5LT
Telephone Glenrothes 754411
Telex 727461

J. D. T. COWLING,
Director of Architectural Services

KINGDOM ENGINEERING LTD.,
UNITS 1/2
GLENFIELD IND. ESTATE
COWDENBEATH
FIFE

Your Ref.

Our Ref. QC5/LG

If telephoning or calling please ask for

Mr. W. Cameron

Date 14/4/83

Dear Sir(s),

LIST OF CONTRACTOR'S FOR BUILDING CONTRACTS

I refer to your application for inclusion on the above list, and I am pleased to inform you, that you have been successful in being placed on the list for those categories of work for which you applied i.e. Categories: 13, 26, 36

Although the name of your firm is now on the said list, there is no guarantee that work will be forthcoming for any or all of the categories in which you have been included.

Should work be issued however under my direction, selected tender lists will be compiled on a rotational basis, and tender documents issued accordingly.

As previously stated, Fife Regional Council reserves the right to select contractors for invitation to tender, and does not bind itself to accept the lowest, or any offer.

Yours faithfully,

DIRECTOR OF ARCHITECTURAL SERVICES.

British Gas

Our Ref. SJF/NWH/KG

15th September 1986

Kingdom Engineering Agency (Fife) Ltd.,
Units 1 & 2,
Glenfield Industrial Estate,
Cowdenbeath,
Fife.

For the attention of Mr. T. Minogue

British Gas plc
Production and Supply Division
Hinckley Operational Centre
Hinckley LE10 0NA

Telephone 0455 38111
Telex 342595

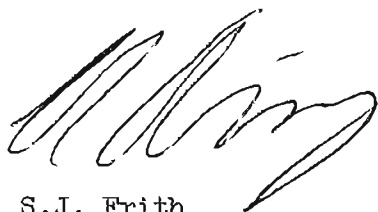
Dear Sirs,

Contractor Surveillance Report

We thank you for supplying information on your Company and are pleased to confirm that your Company's name has been included on our Contractor File for future reference.

You will be given due consideration if and when any work of a suitable nature arises.

Yours faithfully,



S.J. Frith
Senior Assistant Contracts Officer.

26 NOV 1986

British Gas plc
Scotland
Supplies Headquarters
Royston Road
Livingston EH54 8AJ
West Lothian

Telephone 0506 414344
Telex 72511

Our Ref : CR/151

24 November 1986

Kingdom Engineering Agency (Fife) Ltd
Bo'ness Works
Carriden Industrial Estate
Bo'ness

Dear Sirs

Approved Contractors Register

Further to your application for inclusion on our List of Approved Contractors I can now inform you that you have been successful and have been included within the following Section(s) of the Register.

<u>Section</u>	<u>Category</u>	<u>Work Section</u>
6	Mechanical	Welding and Fabrication, including Coded Pipework and General Mechanical Engineering

It must be noted that your inclusion on our Register does not guarantee that you will be invited to quote for all, or even any tenders that may arise. However, we will contact you as soon as we consider a project suitable for your inclusion as a Tenderer.

Yours faithfully


R.R. THOMSON
Contracts Manager

**SCOTTISH
GAS**

2 November 1981.

Kingdom Engineering Limited,
Units 1 & 2,
Glenfield Industrial Estate,
COWDENBEATH.

Our Ref:CES/JT

Granton House
4 Marine Drive
Edinburgh EH5 1YB

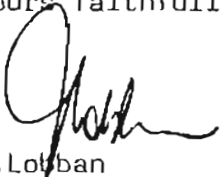
Telephone 031-559 5000
Telex 72569 after 5 p.m. 72461

Dear Sir,

Future Tenders

Further to your letter of 13 October 1981 regarding the inclusion on our list of tenderers, I would confirm that you will be considered for future tenders of pipe supports, structural steelworks and any other work of that nature.

Yours faithfully,



J. Lobban
Senior Mechanical Engineer

4. WORKS ACCOMMODATION AND STAFF

WORKSHOP 1 -	651.00 SQ.M	FABRICATION AREA
WORKSHOP 2 -	360.00 SQ.M	FABRICATION AREA
STORES -	48.00 SQ.M	OFF WORKSHOP
	47.00 SQ.M	STEEL CONTAINERS

FORECOURT AND CONCRETE FABRICATION/STORE AREA
(OUTSIDE) 2 ACRES (8090.00 SQ.M)

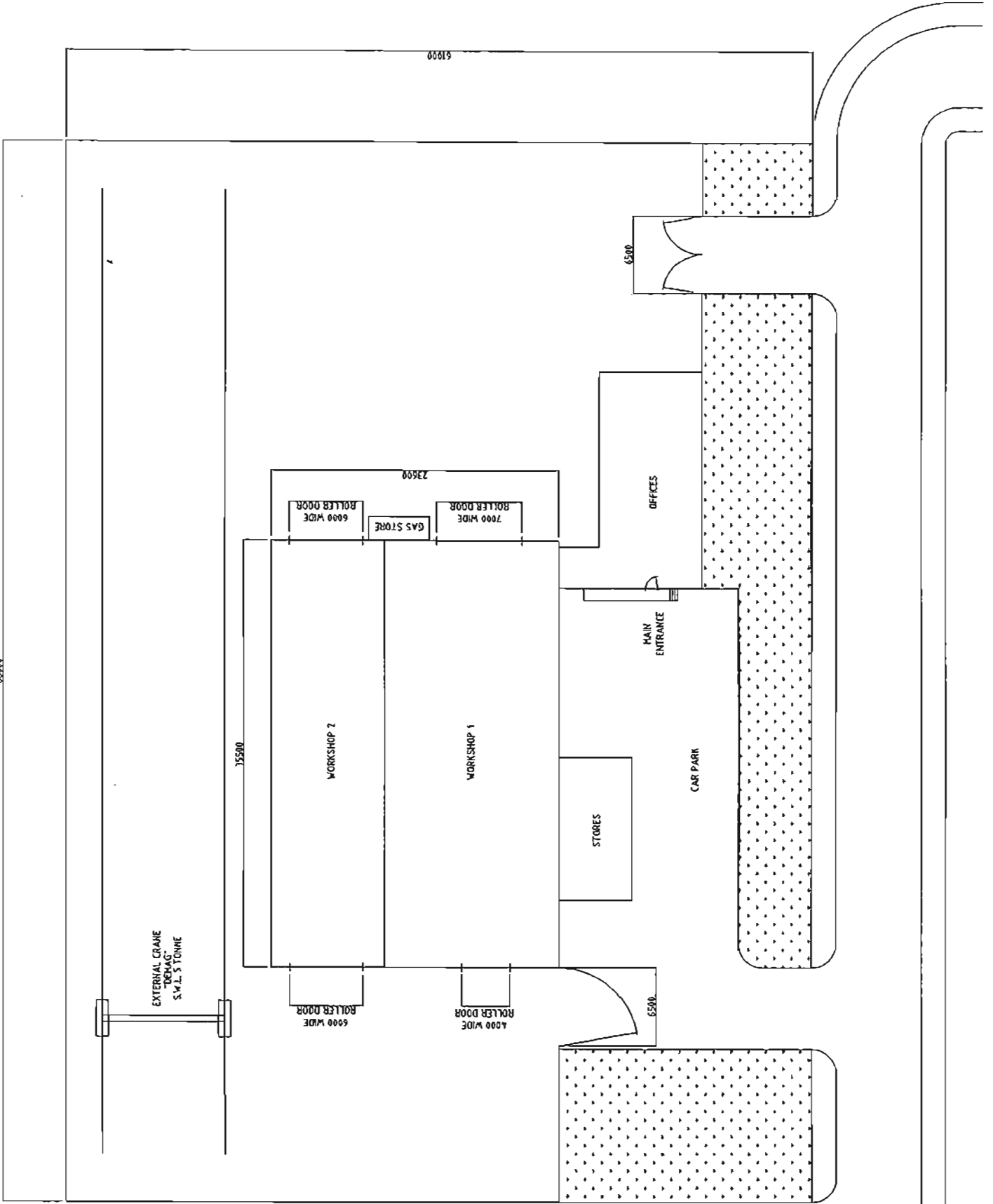
AVERAGE STAFF: 20 - 35

RESTRICTIONS

Door Width:	Workshop 1 - 6M
" "	Workshop 2 - 6M
Height Below Crane:	Workshop 1 - 5.2M
	Workshop 2 - 6.0M
	Stockyard - 5.5M

5. SITE PLAN OF KE WORKS

(See Sketch Attached)



AL OVERHEAD CRANEAGE
 SHOP 1
 TONNE VERLUIDE / HERRIS
 DINNE W/M. FROST / DEHAG
 SHOP 2
 TONNE KONECRANES

6. PLANT LIST

A. FIXED PLANT AND EQUIPMENT (Works)

- 1 NO. 5 TONNE GOLIATH STOCKYARD CRANE (EXTERNAL)
- 1 NO. 8 TONNE OVERHEAD TRAVELLING CRANE (IN WORKSHOP 1)
- 1 NO. 10 TONNE OVERHEAD TRAVELLING CRANE (IN WORKSHOP 1)
- 2 NO. 10 TONNE OVERHEAD TRAVELLING CRANES (IN WORKSHOP 2)
- 1 NO. 300 TONNE HYDRAULIC PRESS - 3.2M WIDE
- 1 NO. PLATE ROLLING MACHINE (8" X 3/8" THK CAPACITY)
- 1 NO. UNIVERSAL MILLING MACHINE – 4' X 2' CAPACITY
- 1 NO. ELLIOT CONCORDE LATHE – 18" CHUCK, 60" BED
- 2 NO. HORIZONTAL BANDSAWS (-12" DIA CAPACITY)
- 1 SET 5TONNE BODE MOTORISED WELDING ROLLERS
- 1 NO. 10' X 7/8" THK PLT GUILLOTINE
- 2 NO. PEDESTAL GRINDERS
- 1 NO. RADIAL ARM DRILL (5" X 4" DIA CAPACITY)
- 1 NO. BENCH DRILL
- 4 NO. CNC PROGRAMME 400 AMP FRONEOUS MIG Plants
- 10 NO. MMA WELD SETS 250 AMP
- 1 NO. MMA/TIG WELD SETS 400 AMP
- 3 NO. TIG AIDS 325 AMP
- 5 NO. 400A MIG PLANTS
- 1 NO. 800A SUB-ARC PLANT

B. DRAWING OFFICE

- AUTO-CAD VERSION 13
- 1 HP DESIGN-JET 350C PLOTTER
- 1 HP 6L LASER PRINTER

C. SITE PLANT

- 1 NO. INGERSOLL RAND AIR COMPRESSOR
- 1 NO. 400A LINCOLN DIESEL WELD SET
- 2 NO. 5 TONNE FORKLIFT TRUCKS
- 4 NO. MAGNETIC SITE DRILLS
- 6 NO. PORTABLE PROFILE BURNERS

D. COMPANY TRANSPORT VEHICLES

- 1 NO. MERCEDES 8/4 TURBO 22' PLATFORM
- 1 NO. MERCEDES VAN
- 1 NO. 30 CWT MERCEDES PICK-UP
- 1 NO. RENAULT CLIO VAN
- 1 NO. BRITISH LEYLAND ROADRUNNER - 20' PLATFORM (Stockyard)

7. COMPANY SAFETY POLICY

In line with the Health and Safety at Work Act 1974, it is the Company's policy to achieve and maintain the highest standard of Health and Safety for its employees and to conduct the Company's activities with appropriate safeguards against exposing the general public to risk to their safety and health.

The safety policy has borne fruit, and the Company were one of the many Sub-Contractors who helped Esso to achieve One Million Safe Man Hours without any working injuries at FEP site, Mossmorran.

While Sub-Contracting to Esso at Mossmorran, our Company won two Industrial Safety Awards for the months of September and October 1985 for having the best safety record (on site) amongst all Companies employed at FEP site, Mossmorran.

More recently we have been presented with a Site Safety Award by Foster Wheeler Energy Limited, at their Rigidex Site, B P Chemicals Limited, Grangemouth.



8. COMPANY QUALITY ASSURANCE POLICY

It is the Policy of the Directors of Kingdom Engineering to manufacture and market products within a Quality System, to a level of Quality optimum to the need of Clients.

To this end, they have drawn up a Quality Manual based on BS5750, Part II/ ISO 9002 which has been formulated to serve as a reference base for the basic policy and procedures for Quality Assurance/Quality Control within the Company.

9. LETTERS OF REFERENCE

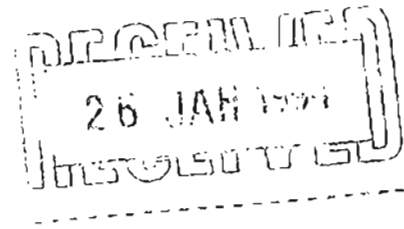
INDEX


- a. Amec Dalmeny Contractors
- b. Forth Road Bridge Joint Board
- c. Babcock Rosyth Defence Ltd
- d. Consafe Engineering (UK) Ltd
- e. Haka (UK) Ltd
- f. Briggs Marine Contractors
- g. Kestrel Subsea Systems Ltd
- h. Lilley Construction Ltd
- i. Exxon Chemical Olefins Inc.,
- j. Birwelco Ltd
- k. Matthew Hall Ltd
- l. Tummel Bridge Engineering Ltd
- m. Foster Wheeler Energy Ltd
- n. Grant Rail

AMEC Dalmeny Contractors

AMEC Dalmeny Contractors
12-18 Paul Street, London EC2A 4JH
Telephone: 071-247 7733, Fax 071-247 9737

AMEC Dalmeny Contractors
BP Forties Crude Export Expansion Project
Dalmeny, South Queensferry, West Lothian EH30 9UJ
Telephone: 031-331 5115, Fax: 031-331 5036



Reply to: London/Dalmeny 

Our ref KEL/010/DRL/SJB

24 January 1994

Kingdom Engineering (Fife) Ltd
Glenfield Industrial Estate
Cowdenbeath
Fife KY4 9HT

To whom it may concern

Dear Sirs

Forties Crude Export Expansion Project South of the Forth Hound Point 2

This confirms that Kingdom Engineering (Fife) Ltd, were contracted by Amec Dalmeny Contractors to supply and fabricate steelwork as follows:

Scope of Work

1. To supply and fabricate steelwork for the modularised Control Room.

This work involved the fabrication of 4 No pre assembled units, each unit measuring 4m long x 11m high and 6m wide. These PAV's were then transported to Leith Docks and joined by welding to form a final modular assembly with overall dimensions for offshore installation of 18m long x 6m wide x 11m high. Final assembled weight - 78 tonnes.

2. To supply and fabricate steelwork for the offshore berth at Hound Point 2.

This work consisted of general steelwork fabrications for, runway beam gantries, foam monitor tower, work shop building, speed of approach, display towers, and various other structures. Total weight approximately 120 tonnes.



- 2 -

Value of the above works approximately £343,000.

Kingdom Engineering (Fife) Ltd carried out the above works within programme and to the quality standard required by Amec Dalmeny Contractors.

Yours faithfully

I McLeod
Project Director

cc A Rae
D R Lloyd

FORTH ROAD BRIDGE JOINT BOARD



Administration Block
South Queensferry
West Lothian EH30 9SF
Tel: 0131 319 1699 Fax: 0131 319 1903

Alastair A. S. Andrew B.Sc., C. Eng., M.I.C.E.
General Manager & Bridgemaster

Our Ref: AASA/MS

20 August 1997

Kingdom Engineering (Fife) Ltd
Glenfield Industrial Estate
Cowdenbeath
Fife
KY4 9HT

FAO: Mr. T J Minogue, Managing Director

Dear Sir

STRUCTURAL WORK ON FORTH ROAD BRIDGE

Further to your letter of 20 August 1997 I am pleased to provide testimony to the work carried out by your firm on the suspended structure to permit traffic to change carriageways.

The work, involving the fabrication and installation of approximately 160 tonnes of steelwork/open mesh decking was done under arduous conditions to a very satisfactory standard.

Yours faithfully

A handwritten signature in cursive script, appearing to read 'Alastair Andrew'.

A.A.S. ANDREW
GENERAL MANAGER

Babcock Rosyth Defence Ltd

Rosyth Royal Dockyard
Rosyth, Fife, KY11 2YD
Tel: 01383 412131
Fax: 01383 417774

Date: 21 August 1997

Ref: IMC/RF/LB

TO WHOM IT MAY CONCERN

Dear Sirs

Kingdom Engineering have undertaken major steelwork repairs and renewals for Babcock Rosyth Defence Limited during the Ship Life Extension Programme of RFA Sir Bedivere in Rosyth Royal Dockyard during the past 18 months.

The workscope included, but was not limited to, material handling, storage and transportation to site of prefabricated sections, some of which were wide load restricted. Removal of redundant steelwork, site measurement and replacement of high grade tensile steel to British Shipbuilders manufacturing standards.

Over the refit period, Kingdom Engineering have replaced some 250 to 300 tonnes of steelwork to a high standard and extremely tight programme, which has been inspected and accepted by Lloyds who were the accepting authority.

I would therefore have no hesitation in recommending Kingdom Engineering as a competent and responsible sub-contractor for any steelwork fabrication and installation project.

Yours faithfully
for and on behalf of BRDL



Mr I M Campbell
Contracts Manager



Consafe

Our Ref.: AMcA / MEF / L2684

12TH March, 1999

TO WHOM IT MAY CONCERN

Dear sirs,

Between October 1997 and April 1998, Kingdom Engineering (Fife) Ltd carried out the Fabrication of approximately 150 tonnes of 5mm, 6mm & 8mm Swedged Bulkhead panels for the following projects :

Bluewater Terminal Systems NV - Fabrication of F.P.S.O. Accommodation Module

Jotun F.P.S.O. Living Quarters

This work was carried out on time and to the correct standard, complete with full documentation and was accepted by Lloyds and Det Nork Veritas respectively as independent certifying authorities.

Yours faithfully,

Allan J. McArthur

HAKA U.K. LTD
CIVIL & MARINE CONTRACTORS

REGISTERED IN SCOTLAND
NO. 109437
V.A.T. NO. 498279377

REGISTERED OFFICE:
WEST DOCK, BURNTISLAND
FIFE KY39AU, SCOTLAND, U.K.

TEL. 0592-872 970
FAX 0592-873 016

Date: 28 May 1991

TO WHOM IT MAY CONCERN

Dear Sirs,

JACK-UP DRILL PLATFORMS - "ROCKBUSTER"


This is to confirm that Kingdom Engineering Agency (Fife) Ltd were contracted by HAKA UK Ltd to supply and fabricate to our requirements, structural steel for jack-up/drill platform consisting of the following:-

- 2 in no. Pontoon Sections - Each 26M Long x 4M Wide x 2.5M Deep
(Approximately 38 Tonnes each)
- 2 in no. Cross-Ties - (Approximately 12 Tonnes)
- 1 in no. Drilling Frame - (Approximately 6 Tonnes)
- 4 in no. Deck Houses - (Approximately 4 Tonnes)
- 4 in no. Support Pillars - (Approximately 80 Tonnes)

Total value of the Contract was in the Order of £250,000.00

Kingdom Engineering carried out the above work in a satisfactory manner and within contract programme and to our quality standards.

Yours faithfully
HAKA UK LTD


PAAVO KOLARI
MANAGING DIRECTOR

21 August 1997

Kingdom Engineering Limited
Glenfield Industrial Estate
Cowdenbeath
KY4 9HT

For the attention of Tom Minogue

Dear Tom

Reference: Bridge Works Contract

Please find enclosed copy of details of work and description of works involved when we carried out the complete renovation of the bridgework access pier at Blackness. We trust that should you be awarded the contract you are currently tendering for that your workmanship will be as well received by your client as Historic Scotland gave praise for your efforts at Blackness.

Yours sincerely
For Briggs Marine Contractors Limited



William Allan Thomson
Managing Director

BLACKNESS CASTLE RECONSTRUCTION OF THE PIER SUPERSTRUCTURE AT BLACKNESS CASTLE

Client: Historic Scotland, Longmore House, Salisbury Place,
Edinburgh

Work Carried Out In 1995/96

Subcontract work for provision of steel pier girders was awarded to Kingdom Engineering, Cowdenbeath for £47,000.

Description of Works

The work entailed provision by subcontractor of six pier girders approximately 11.4 metres long x 3.5 metres wide to take timber decking. The entire lattice structure of the double girders were fabricated as authentic in construction to the original pier structure which was beyond repair. This entailed all construction joints being done by riveted fastenings. The short landward section of the pier had to be rebuilt using the remains of the dismantled structure which had to be taken to pieces, shot blasted, painted and reassembled from the best of the original steel sections.

The entire structure was shot blasted and painted before erection by main contractor (Briggs Marine) from a crane barge.

The entire length of the structure was 76 metres and the weight of steel involved was 16 Tonnes consisting of 100 x 75 x 10 angles; 80 x 80 x 10 angle and 152 x 76 x 12 Kg/metre tees with plate stiffeners in double girders linked with bracing on which was laid a new timber deck.

With Historic Scotland insisting on accuracy in detail, considerable time was spent researching the type and shape of rivet and head finish to the riveted joints at Kingdom Engineering workshops in Cowdenbeath. Various joints were also tested inshear to destruction at Edinburgh University before actual construction work began. This was closely supervised by Historic Scotland to ensure that all work conformed to their requirements to produce a structure as close in detail to the original built over 100 years earlier.

On completion of the works, Historic Scotland expressed considerable satisfaction in the quality of the workmanship in what was essentially a complex geometrical structure and which looked identical to the original build by Head Wrightson of Teeside.



KESTREL SUBSEA SYSTEMS LIMITED

26 Albyn Place, Aberdeen AB1 1YL
Telephone: (0224) 571302 Telex: 739268 Fax. No. 571328

TO WHOM IT MAY CONCERN

This confirms that Kingdom Engineering Agency (Fife) Ltd were the main welding contractors to Kestrel Subsea Systems Ltd from January '86 - April '86.

Oxy Scapa Field Flowline Bundles

Total contract value: £390,532.25 (including fabrications/dayworks).

Scope of work: - Pipefitting and welding of 2 in No. 4.4 km Pipeline bundles at Wester Site, Wick.

Each bundle consisting of: 3 No. - 3" NB Pipe
1 No. - 6" NB Pipe
1 No. - 10" NB Pipe

Each bundle encased in a 28.25" NB Carrier Pipe.

Total butts welded - 2177 No. @ 3"
715 No. @ 6"
720 No. @ 10"
499 No. @ 28.25"

Kingdom Engineering carried out the above contract within budget, on time and to the inspection standard required by the KSS Quality System based on BS 5750 Part 1.

All butt welds were subjected to 100% Radiography and/or Ultrasonic Inspection.

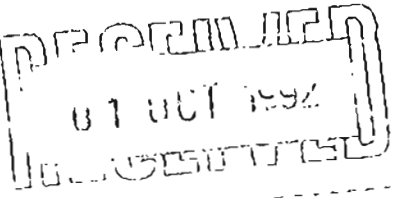
The recorded repair rate for the project was significantly less than 3%

Yours faithfully,

D Miller
Construction Manager

07.11.86

Lilley Construction



Lilley Construction (Scotland) Ltd.
331 Charles Street
Glasgow G21 2QX
Scotland
Telephone 041-552 6565
Telex 779035
Fax 041-552 2303

Our ref: GM/SS
Date: 29th September 1992

Kingdom Engineering (Fife) Ltd.
Glenfield Industrial Estate
Fife
KY4 9HT

TO WHOM IT MAY CONCERN

Dear Sirs

Braefoot Bay - Fender Repairs

This is to confirm that Kingdom Engineering were contracted by Lilley Construction (Scotland) Ltd. to supply and fabricate to the client requirements brackets, pipework and tubular piles.

The total value of the contract was in the order of £100,000.

Kingdom Engineering carried out their work scope within programme and to the quality standards required by both ourselves and Exxon.

Yours faithfully
for LILLEY CONSTRUCTION (SCOTLAND) LTD

G MACK
Contracts Manager

Fife Ethylene Plant

DGB/cc

Direct Tel. No: (0383) 84

11th April 1990

RECEIVED
13 APR 1990
SUBSISTED

Mr T Minogue
Managing Director
Kingdom Engineering
Glenfield Industrial Estate
COWDENBEATH
Fife

Dear Mr Minogue,


As I am sure you know on Wednesday 28th March we had to shut the plant down due to problems with our gas turbine air system. The key critical path job in the repair and return to normal operation was the fabrication of a new elbow, which you undertook for us.

I wanted to write personally to thank you for the outstanding service your company provided in fabricating the bend, with no quality problems, and in a very good time. This was the crucial step which subsequently allowed us to start-up in the early hours of Thursday 5th April; an ethylene to ethylene time of just under 8 days.

We don't plan to have occasions like this on a regular basis! However, the Fife Ethylene Plant has been able to demonstrate that it can quickly and professionally respond should the need arise. This will help the reputation we are trying to build.

I hope that we can continue our good working relationship for a long time in the future.

Yours sincerely


D G BLAKE
Plant Manager

cc: E Ashcroft
C Baxter
R Jones
A Gray



EXXON CHEMICAL OLEFINS INC.

Fife Ethylene Plant



Direct Tel. No: (0383) 84...6488

ESB/ih/076

10th June, 1988

To Whom It May Concern

Dear Sir

KINGDOM ENGINEERING (AGENCY)
GLENFIELD INDUSTRIAL ESTATE, COWDENBEATH

The subject company has supplied labour direct to Exxon Chemical's Fife Ethylene Plant for the past 2 1/2 years. The labour supplied has included pipefitters, welders, riggers, crane drivers, scaffolders and mates. This workforce peaked at 128 and this included two mechanical foremen and a rigging/crane foreman.

The Kingdom Engineering workforce have been involved in both major and minor project work together with the typical day to day maintenance work carried out on this plant. During this period all work has been carried out in compliance with the Exxon Safety Procedures.

In addition to the aforementioned work Kingdom Engineering has completed a considerable amount of off-site fabrication work in support of a larger on-site construction project. This work has been completed on schedule and cost.

Yours faithfully

A handwritten signature in black ink, appearing to read "E. S. Boyer".

E. S. BOYER
Maintenance Services Head



Birwelco Limited

Mucklow House
Mucklow Hill Halesowen
West Midlands B62 8DG England
Telephone 021-550 4777
Telex 337027 BWCOHN G
Fax No. 021-550 7946

Our Ref: DS

12th January 1989

To Whom It May Concern

Dear Sirs

NO. 7 FURNACE FOR EXXON

This confirms that Kingdom Engineering Agency (Fife) were contracted by Birwelco Limited, to supply and fabricate to client requirements Ductwork and associated pipework.

Total Value of Contract in order of £300,000-000.

SCOPE OF WORK

To supply, fabricate, paint and deliver:-

- A) 2 - Sets of combustion air ducts, material BS 4360 Gr. 43A. Each comprising main duct, finger duct and riser ducts, complete with platforms and handrails. Ducts lined internally with mineral wool block insulation. Total shipping weight in the order of 38T each.
- B) Fabricate, test, paint and install on duct carbon steel process pipework and supports. Ring mains and risers all steam traced and insulated.

Kingdom Engineering carried out the above contract within programme and to the quality standard required by the Birwelco Limited Quality Control System based on the following:-

100% Visual Inspection of all Welds.

5% Radiography of Butt and Socket Welds.

Yours faithfully
for BIRWELCO LIMITED

D Spooner
Project Engineer



Birwelco Limited

Mucklow House
Mucklow Hill Halesowen
West Midlands B62 8DG England
Telephone 021-550 4777
Telex 337027 BWCOHN G
Fax No. 021-550 7946

Our Ref: DS

12th January 1989

To Whom It May Concern

Dear Sirs,

NO. 7 FURANCE FOR EXXON

This confirms that Kingdom Engineering Agency (Fife) Limited, were contracted by Birwelco Limited to supply and fabricate to client requirements Pipework for the above project.

Total Value of Contract in order of £100,000-000.

SCOPE OF WORK

A) Shop fabrication, test, paint and delivery, pipework as per Isometrics, complete with Pipe trunnions and Saddle type support attachments.

Pipe Range

Carbon Steel 1/2" ~ 24" NB
Alloy 1 1/4 Cr. 1/2 Mo. 1/2" - 10" NB
Stainless Steel 304L 1/2" - 6" NB.

B) Special

Y-piece (Carbon steel E.F.W. A672-B65)
24" nb x Sch 60
Subject to stress relief.

Kingdom Engineering Limited, carried out the above contract within programme and to the quality standard required by the Birwelco Quality System based on the following:-

Piping Fabrication:- Exxon Specification BP3-1801, ANSI B31-3

Continued Overleaf/....

N.D.T. Requirements

Carbon Steel	5% Radiography	5% M.P.I.
1 1/4 Cr. 1/2 Mo.	100% Radiography	100% M.P.I.
304L Stainless Steel	100% Radiography	100% D.P.I.

All welds were subjected to N.D.T. requirements as above.

The recorded repair rate for the project was significantly less than 1%. Prior to Pipe Fabrication all alloy materials were subject to PMI. (Positive Material Identification).

Yours faithfully
for BIRWELCO LIMITED



D Spooner
Project Manager

Matthew Hall Engineering

Matthew Hall Engineering Limited
106 Tottenham Court Road, London W1A 1BT
Telephone: 01-636 3676, Telex: 23764
Fax: 01-580 5210

Kingdom Engineering
Bo'ness Works
Carriden Industrial Estate
Bo'ness
EH51 9SN

Ref: MMcG/CS/GM-KIND24

Date: 7th June 1989

Dear Sirs

1988 South Refinery Complex Overhaul Hydrogen Manufacturing Unit

During the recent overhaul programme of Matthew Hall Engineering Limited work within the BP Refinery, Grangemouth, the shop fabrication facilities of Kingdom Engineering were used to meet the fast track needs for a positive performance.

Kingdom Engineering, at short notice, took on a sub contract scope of work and met the required standards of performance.

The quality of work was good, the response to change was immediate and the technical and commercial backing was sound.

Thank you for assisting ourselves in a successful overhaul.

Yours faithfully
for MATTHEW HALL ENGINEERING LIMITED

M. McGlynn

M McGlynn
Manager of Construction (Scotland)

CONTRACT VALUE:- £65,218.00

Fabrication of free-issue material from 2"nb - 20"nb in Stainless Steel, Carbon Steel and Chrome Moly.



Wednesday, August 27, 1997

TUMMEL

Bridge Engineering Ltd



Box 3401 Milngavie
Glasgow G62 8AD
Tel: 0141 955 0377
Fax: 0141 955 0354

To whom it may concern

**CAMBUSLANG PIPE BRIDGE (RIVER CLYDE),
STEELWORKS REPAIRS SUBCONTRACT
FOR
STRATHCLYDE REGIONAL COUNCIL**

Cambuslang Pipe Bridge is a Corten-B Steel Girder and Concrete Deck Construction.

This is to certify that between January and May 1995 Kingdom Engineering (Fife) Limited carried out remedial works to the above bridge as part of a major refurbishment project involving replacement of bearings, waterproofing, surfacing, drainage, barriers and a quarter of the concrete deck. The Sub-Contract involved straightening the main bridge girders distorted by fire and replacing by welding cross girders and web stiffeners.

Kingdom Engineering carried out their work in a timeous and competent manner to the correct specification and satisfaction of our Client.

Regards


TUMMEL BRIDGE ENGINEERING LIMITED

Jakob Jakobsson

email jj@jakob.demon.co.uk



Foster Wheeler Energy Limited

Foster Wheeler House
Station Road
Reading
Berkshire RG1 1LX
Tel: Reading (0734) 585211

Site Address —
P.O. BOX 41,
BO'NESS ROAD,
GRANGEMOUTH,
FK3 9BQ
Tel. No. 0324 474687

Ext No:
Telex: 849171

Our Ref: GC/EW
Your Ref:
28th May 1986

TO WHOM IT MAY CONCERN

FOSTER WHEELER ENERGY LIMITED
ESSOICHEM OLEFINS
FIFE ETHYLENE PLANT
MOSSMORRAN

ASSISTANCE WITH COMMISSIONING PROJECT

Dear Sirs,

Foster Wheeler Energy Limited contracted Kingdom Engineering Limited to supply and supervise, to Client requirements, a contract to the value of £900,000.

The work was carried out to Foster Wheeler and to the Client's utmost satisfaction.

Kingdom Engineering were a member of an exceptionally good site team who achieved all the needs of Safety - Industrial Relations - Technical Requirements. They provided a workforce which reached 90 to 100 men and completed the contract without problems of any sort.

Yours faithfully,
FOSTER WHEELER ENERGY LIMITED

G. COOPER
RESIDENT CONSTRUCTION MANAGER





GrantRail Limited
Scotter Road
Scunthorpe, North Lincolnshire
DN15 8UF England
Telephone (01724) 295200
Facsimile (01724) 295220

August 21, 1997

To whom it may concern .

Dear Sirs:

Kingdom Engineering have undertaken work for us on various Crane and Rail track contracts over the last 15years + . These have mainly been on sites at Rosyth Dockyard , Yarrow ShipBuilders in Glasgow and various private sidings .

There services to us have always been to a high standard and carried out to an agreed program with no difficulties .

They have over the years carried out various functions for us from Puddle Welding FB rail , Fabricating Baseplates , Onsite fabrication and Welding etc .

We do not have any hesitation in giving Kingdom Engineering this reference as we have found them to be a very competent company to deal with .

If you require any further information do not hesitate to call the undersigned .

Yours faithfully,

A handwritten signature in black ink that reads "John Pearson". The signature is written in a cursive style with a large initial "J".

JOHN PEARSON
SENIOR PROJECT MANAGER

ref: 20:2560:misc

10. C.O.S.H.H.

The Control of Substances Hazardous to Health (COSHH) have been introduced to control employees exposure to hazardous substances at work and we are at present taking steps to ensure that this is implemented and maintained to a high standard.

COSHH will cover virtually all substances which have a potential for causing harm to peoples health, which is estimated at some 40,000. These include: Substances which are very toxic, harmful, corrosive or irritant, substances which have a maximum exposure limit, micro-organisms hazardous to health and substantial airborne concentrations of dust

The following steps are being taken to comply with *COSHH* regulations:

1. Assess the risk to health arising from work and what precautions are needed
2. Introduce appropriate measures to prevent or control the risk.
3. Ensure that control measures are used And that equipment is properly maintained and procedures observed.
4. Where necessary, monitor the exposure of the workers and carry out an appropriate form of surveillance of their health.
5. Inform, instruct and train employees about the risks and precautions to be taken

Due to the wide range of *COSHH* regulations a separate company document is at present being compiled to cover the above points 1-5.